












CHAIN FILING CHART

OREGON® CHAIN PART NUMBER	FILING SPECIFICATIONS					FILING TOOLS AND PART NUMBERS					
	 SIDE-PLATE ANGLE	 TOP-PLATE CUTTING ANGLE	 TOP-PLATE FILING ANGLE	 FILE-GUIDE ANGLE	 DEPTH-GAUGE SETTING	 DEPTH-GAUGE TOOL*	 FILE GUIDE PART NUMBER	 FILE DIAMETER	 FILE PART NUMBERS (2-PACK, 6-PACK, OR 12-PACK)	 5-3/4" GRINDING WHEEL PART NUMBER	 4-1/8" GRINDING WHEEL PART NUMBER

1/4"-PITCH CHAINS											
25AP	85°	60°	30°	10°	.025"	31941	37534	5/32"	40459 (2), 70504 (12)	OR534-18	OR4125-18
.325"-PITCH CHAINS											
20, 21, 22BP	85°	60°	30°	10°	.025"	31941	31690	3/16"	40460 (2), 70503 (12)	OR534-316	OR4125-316
20, 21, 22LP M20LP, M21LP, M22LP	60°	60°	25°	10°	.025"	31941	31690	3/16"	40460 (2), 70503 (12)	OR534-316	OR4125-316
33, 34, 35LG	60°	60°	25°	10°	.025"	31941	31692	4.5MM	40461 (2), 70511 (12)	OR534-18	OR4125-18
33, 34, 35SL											
95R	75°	50°	5°	90°	.030"	22291		3/16"	40460 (2), 70503 (12)	OR534-316	OR4125-316
95VP	80°	60°	30°	10°	.025"	31941	31690	3/16"	40460 (2), 70503 (12)	OR534-316	OR4125-316
3/8"-PITCH CHAINS											
72, 75CJ, CK, CL, CJX, CKX, CLX	90°	40°/50°	15°		.025"	22290	FILES AND GUIDES ARE NOT AVAILABLE FOR SQUARE-GROUND CHAIN				
72AP, 72, 73, 75, DP	85°	60°	35°	90°	.025"	31941	31686	7/32"	40458 (2), 70502 (12)	OR534-316	OR4125-316
72, 73, 75JG, JP, LG, LP, M72LP, M73LP, M75LP	60°	60°	25°	10°	.025"	31941	31686	7/32"	40458 (2), 70502 (12)	OR534-316	OR4125-316
72, 73, 75V	60°	60°	25°	10°	.025"	31941	31686	7/32"	40458 (2), 70502 (12)	OR534-316	OR4125-316
72, 73, 75RD	75°	50°	10°/15°	10°	.025"	31941	31686	7/32"	40458 (2), 70502 (12)	OR534-316	OR4125-316
90SG	75°	50°	30°	90°	.025"	31941	31692	4.5MM	40461 (2), 70511 (12)	OR534-18	OR4125-18
91LX	NO HAND MAINTENANCE. USE ONLY ON SAWS WITH AUTOMATIC CHAIN-SHARPENING SYSTEMS.										
91VS, M91VS	80°	60°	30°	90°	.025"	31941	37534	5/32"	40459 (2), 70504 (12)	OR534-18	OR4125-18
91VG											
.404"-PITCH CHAINS											
16H (HARVESTER)	80°	60°	35°	10°	.050"	38850	31686	7/32"	40458 (2), 70502 (12)	OR534-316	OR4125-316
18H (HARVESTER)	80°	60°	35°	10°	.050"	38850	31686	7/32"	40458 (2), 70502 (12)	OR534-316	OR4125-316
26, 26P, 27, 27A, 27P	85°	60°	35°	10°	.030"	22291	31686	7/32"	40458 (2), 70502 (12)	OR534-316	OR4125-316
27R, RA	75°	50°	10°/15°	10°	.030"	22291		7/32"	40458 (2), 70502 (12)	OR534-316	OR4125-316
58CJ, CL; 59CJ, CK, CL	85°	40°/50°	15°		.025"	22290	FILES AND GUIDES ARE NOT AVAILABLE FOR SQUARE-GROUND CHAIN				
58J, L; 59J, L	60°	60°	25°	10°	.025"	31941	31686	7/32"	40458 (2), 70502 (12)	OR534-316	OR4125-316
3/4"-PITCH CHAINS											
11BC (HARVESTER)	85°	60°	35°	90°	.060"	26800		5/16"	90410 (6)	OR534-516	
11H (HARVESTER)	80°	50°	30°	90°	.070"	107529	107617	5/16"	90410 (6)	OR534-516	

*Oregon® Depth Gauge File (flat file) P/N 12211 must be purchased separately for use with all Oregon® Depth Gauge Tools.